



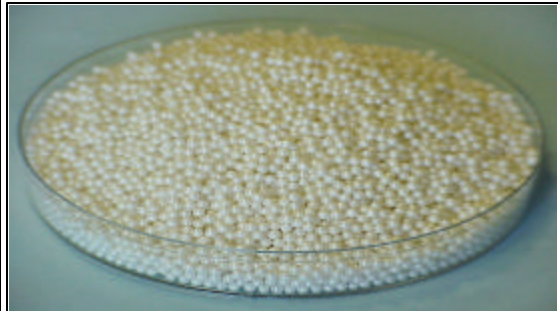
Zircar Zirconia, Inc.
 "Manufacturer of the original ZIRCAR products" ©

ZIRCONIA DENSE BALLS TYPE ZDB

Zirconia Dense Balls, Type **ZDB**, are fully sintered yttria-stabilized zirconia solid balls. These spherical balls are ideal for use as a fully compliant setting material for sintering milled copings. Our standard product, Type **ZDB-1** is 2.0 mm +/- 0.3mm diameter.

PROPERTIES & CHARACTERISTICS

| | |
|--------------------------------|--------------|
| Color | Pearl White |
| Crystal Structure | Tetragonal |
| True Density, g/cc | 6.03 |
| Packing Density, g/cc | 3.5 |
| Angle of Repose | 15° |
| Composition, Wt% | |
| ZrO ₂ * | 94.7 Minimum |
| Y ₂ O ₃ | 5.2 |
| SiO ₂ | 0.03 Maximum |
| Fe ₂ O ₃ | 0.01 Maximum |
| TiO ₂ | 0.01 Maximum |
| Al ₂ O ₃ | 0.05 Maximum |



ZDB-1 flows to a low 15° angle of repose



ZDB-1 consists of 2 mm balls.

*1 - 2 wt% hafnia occurs naturally with zirconia and does not affect performance.

APPLICATION INFORMATION

Zirconia Dense Balls Type **ZDB** are reusable sintering support media for large complex geometries, which need multi-point support and unrestricted shrinkage. Multiple contact points with the ware ensure full support while allowing expansion and/or shrinkage of the ware. Weak bonding of the balls may occur during part sintering. The bonds are easily broken. The melting point of **ZDB** exceeds 4000° F. **ZDB** can be offered in other diameters on request. Please contact us for details.

ORDERING INFORMATION

ZDB-1 is available in 100 gram, 1 and 5 KG packages.

| Package Size | Item Number |
|------------------|-------------|
| ZDB-1, 100 grams | FAHC001 |
| ZDB-1, 1 KG | FAHC002 |
| ZDB-1, 5 KG | FAHC003 |

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Product Data
 Bulletin # F-AHC
 June 2006
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