

1.967-18

INCH ACME SCREW AND NUT TECHNICAL DATA

## 1-1/4" ACME THREAD

LEAD ACCURACY: ±0.0003 in./in.

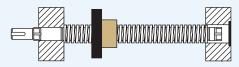
LOAD CAPACITY (lbs.)			DYNA	DYNAMIC		STATIC	
BRONZE NUT			7,812		25,000		
PLASTIC NUT			3,9	06	3,906		
				SCREW SIZE			
PRODUCT SPECIFICATIONS				<b>1</b> <sup>1</sup> /4"- <b>4</b>		<b>1</b> <sup>1</sup> /4"-5	
Lead				.250		.200	
Pitch				.250		.200	
Starts				1		1	
Threads Per Inch				4		5	
Lash (Maximum Axial)				.011		.010	
"A" – Root Diameter (min.)				.947		.999	
Weight (lbs./ft.)				3.34		3.49	
,				124		125	
Thread Code				124 2C		20	
Form 4140			4140	11124		11125	
36" Standard Length Part No.*	RH LH	C+	4140 ainless	91124		91125	
		01	4140	51124 51124		51125	
		St	ainless	94124		94125	
72" Standard Length Part No.*	RH		4140	1212	24	12125	
		St	ainless	9212		92125	
	LH		4140	5212	24	52125	
		St	ainless	9512		95125	
144" Standard Length Part No.*	RH		4140	1312		13125	
		St	ainless	9312		93125	
	LH	C+	4140 ainless	5312 9612		53125 96125	
Custom Length	  s Avai						
BRONZ/AC BRONZE NUT				<b>1</b> <sup>1</sup> /4"- <b>4</b>		<b>1</b> <sup>1</sup> /4"-5	
Efficiency				34%		28%	
Torque to Raise 1 lb. (inlb.)				.117		.114	
Weight (lbs.)				1.32		1.29	
Part No. RH				20124		20125	
rait NU.	LH			80124		80125	
PLAST/AC PLASTIC NUT				<b>1</b> <sup>1</sup> /4"- <b>4</b>		<b>1</b> <sup>1</sup> /4"-5	
Efficiency				40%		35%	
Torque to Raise 1 lb. (inlb.)				.099		.092	
Weight (lbs.)				.19		.19	
Part No. RH				30124		30125	
	LH				24	40125	
FLANGE - STEEL				<b>1</b> <sup>1</sup> /4"- <b>4</b>		<b>1</b> <sup>1</sup> /4"-5	
Weight (lbs.)				3.1		3.19	
Standard Part No.				70420		70420	
No-Lash™ Part No.				73420		73420	
				10420			

ACME SCREW ASSEMBLIES

4.20 DIA.

.832

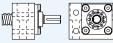
These assemblies are shipped with screw, nut, flange, and bearing supports.



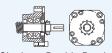
See page 41 for complete product details.

## EZZE-MOUNT™ END BEARING SUPPORTS

A convenient solution for mounting acme screw assemblies.



1.250<sup>†</sup> NOM. DIA.



Single or Double Bearing Universal Mount Single or Double Bearing Flange Mount

EZZE-MOUNT™ available for: All 1-1/4" Screws See page 214 for complete product details.

## **TWIN-LEAD SCREW**

Single piece twin-lead screws offer opposing motion through a single drive system.



Twin-Lead Screw available for: All 1-1/4" Screws See page 44 for complete product details.

## **LUBRICANT**

Prolong acme screw and nut performance with these special lubricants.







See page 14 for complete product details.

The specifications and data in this publication are believed to be accurate and reliable. However, it is the responsibility of the product user to determine the suitability of Nook Industries products for a specific application. While defective products will be replaced without charge if promptly returned, no liability is assumed beyond such replacement.